

Module 4

Building Fabric 1: Air Permeability

Energy Efficiency for Construction







Date of Event

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Building Fabric 1 | Summary



To equip the learner with the relevant knowledge and skills required to understand the importance of airtightness and wind-tightness and how to implement measures to alleviate heat loss.











Building Fabric 1 | Objectives



- 1. Define the term **air permeability** and describe how the air permeability of a building has an influence on heat losses.
- 2. List common leakage points in both masonry and timber frame construction types.
- 3. Outline the multiplicity of **benefits** that airtightness brings to dwellings
- 4. Identify the airtight layer, its constituent parts and its routing on building assemblies and junctions
- 5. Outline how **airtightness** can be achieved for **different construction forms**, floor, walls and roof and the detail for difficult junctions (separating floors, wall to roof, wall to floor, reveals) and for service penetrations.
- 6. Identify and outline the different kinds of **air tightness products** (tapes, membranes, paint and plaster) that can be used to create long-term airtightness on rough concrete, plaster, wood or membranes.
- 7. Understand the benefits and demonstrate the creation of a **service cavity** on the warm side of walls and attic ceilings to avoid the need for services to penetrate the vapour control layer.
- 8. Understand the importance of an airtightness strategy and the roles of each team member.
- 9. List and outline the consequences of using materials not **fit-for-purpose** in relation to creating airtightness in dwellings over time, (such as low-quality tapes and silicone sealants which tend to delaminate after a period of some months or year).









Building Fabric 1 | Content



Topic 1 – Air Tightness in Buildings

Topic 2 – Air Tightness Strategy and Materials

Topic 3 – Air Permeability Test

On the following slides you will see this icon:



Click and play to find out more











1. Air Tightness in Buildings





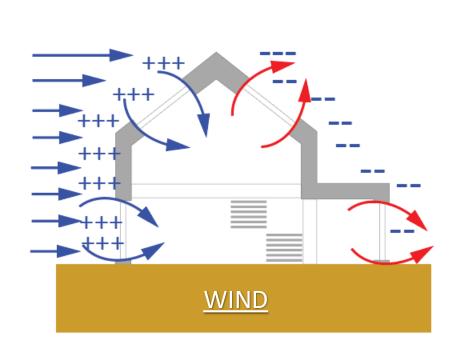


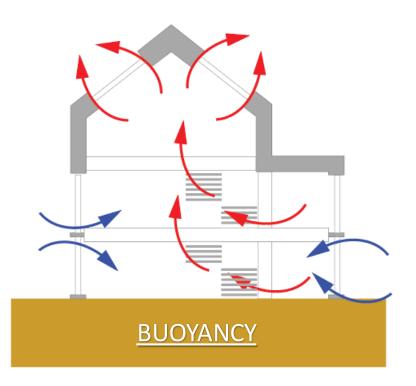




Definition of Air Leakage

The Uncontrolled flow of air through Gaps, Cracks and Holes in the fabric of the Building







Infiltration and Exfiltration



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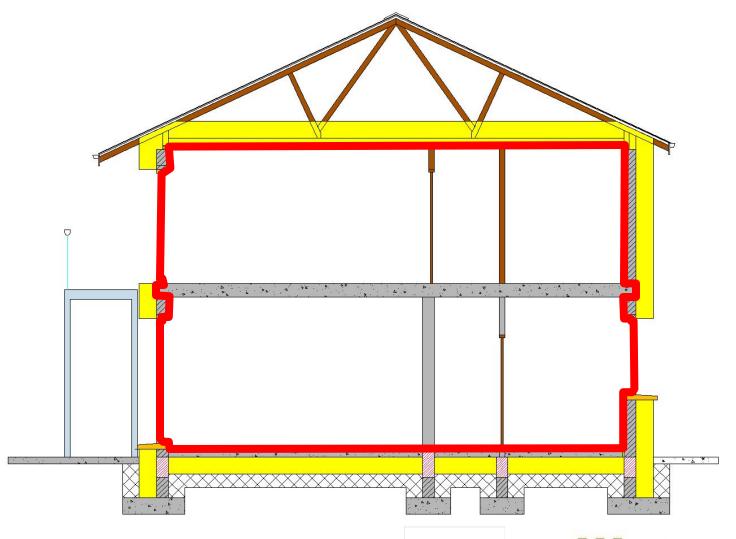




Location of the Airtightness 'Layer'



Airtightness:
One continuous
airtight layer on
the warm
(interior) side
The RED LINE









Benefits of Airtightness





- Eliminate drafts
- Improve comfort
- Reduce heat losses
- Reduce heating bills
- Reduce risk of interstitial condensation
- Improved sound proofing
- Increase efficiency of ventilation system









Benefits of Windtightness





- Breathable but wind-tight layer located on the wall exterior
- Improved performance of the insulation layer (the heat is not blown away by the wind)
- Reduced heat losses and energy bills
- Improved comfort
- Especially important with 'loose' insulation such as cellulose or mineral wool









Vapour Open Windtightness: Overlap & Tape Joints

Image Source: Partel









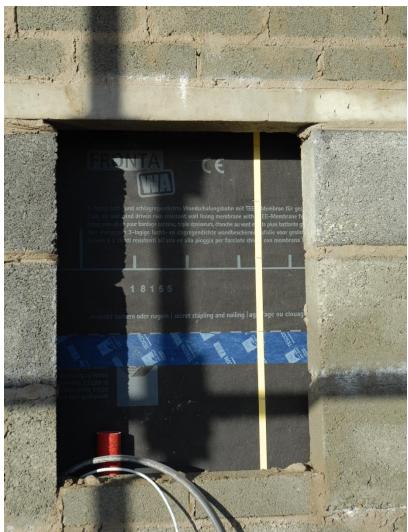


Vapour Open Windtightness: Overlap & Tape Joints





Image Source: MosArt















Windtight Layer - Very Important on Dormer Roof









- Prevents cold wind blowing through insulation
- Note how all joints are taped vapour open tape!







Roof Windtightness – Only Used with Warm Roofs

Image Source: Partel









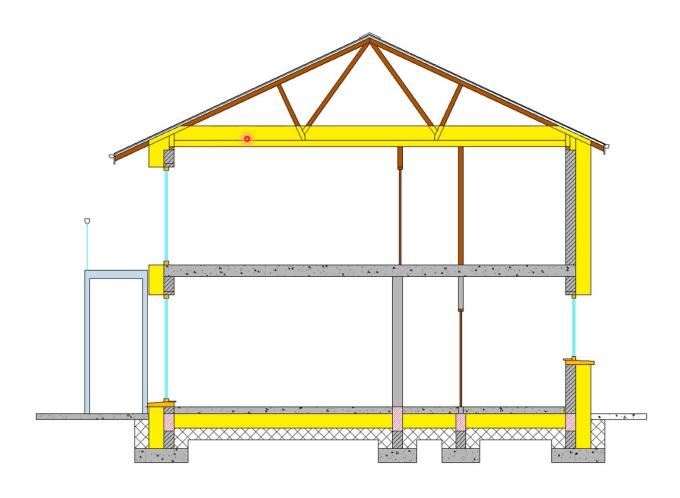






Where should we put the Airtightness layer?









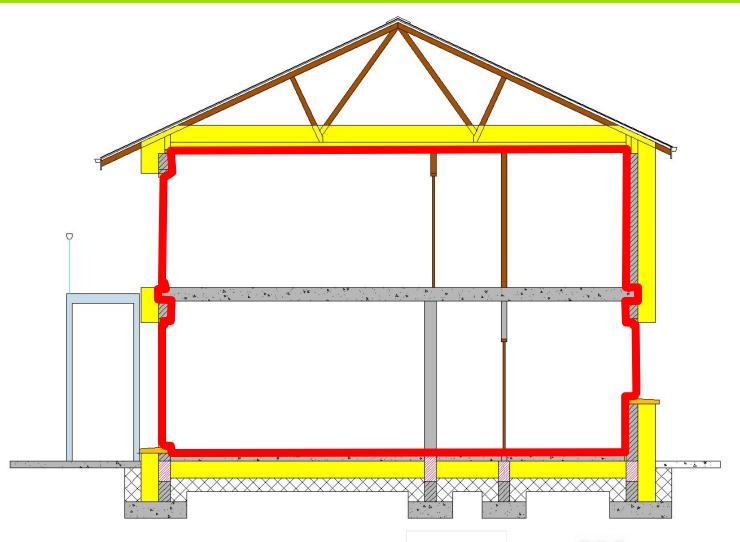




Location of the Airtightness 'Layer'

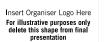


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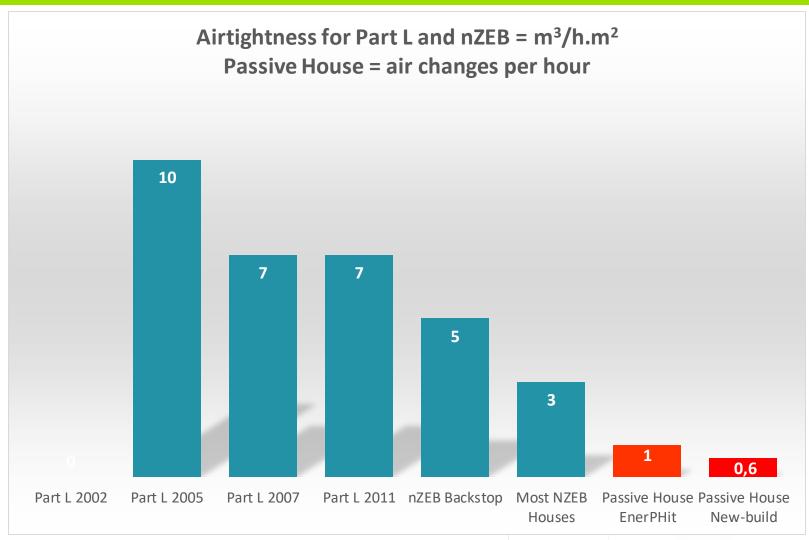






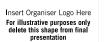
Evolution of Airtightness Standards in Ireland









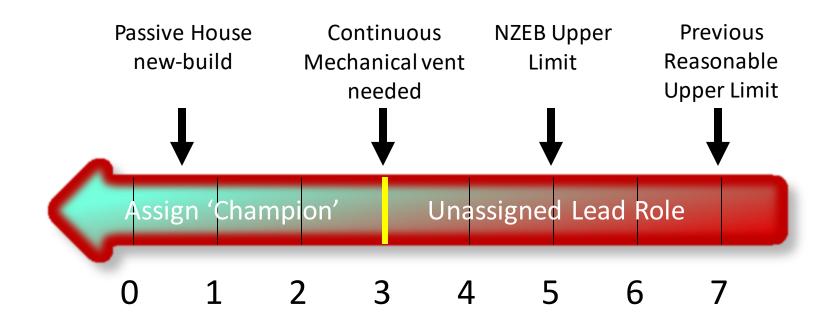






Air Permeability Scale







Air permeability q_E50 result: m³/hr.m²











Air Permeability and Energy Performance



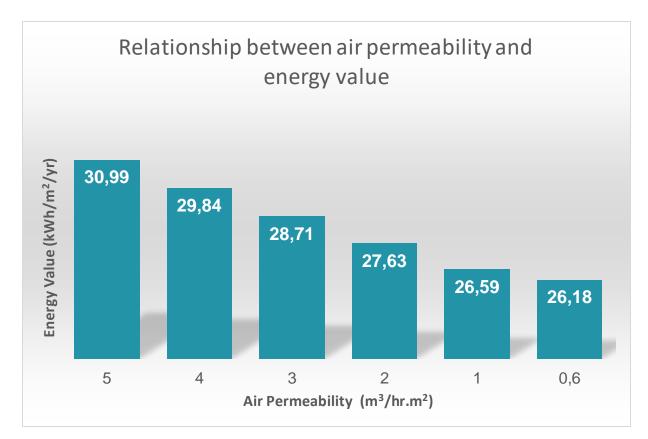


Image Source: MosArt

- These figures are based on an NZEB dwelling modelled in DEAP.
- The only change made to the dwelling is the air permeability number – everything else remained the exact same.



 The more airtight the building becomes, the more energy efficient it is.









Communicate Importance of Airtightness







Be Innovative and record all penetrations by different trades - to be signed off by project airtightness 'champion'. This needs teamwork and understand how the air tightness strategy works.









Get in the Right Frame of Mind for Airtightness





- When it comes to airtightness, attitude is everything. Get into the submarine mindset!
- You wouldn't use cheap materials in a submarine, so you shouldn't do so in a house either.



• Just like in a submarine, if one of the team bursts a hole, the entire project will suffer.

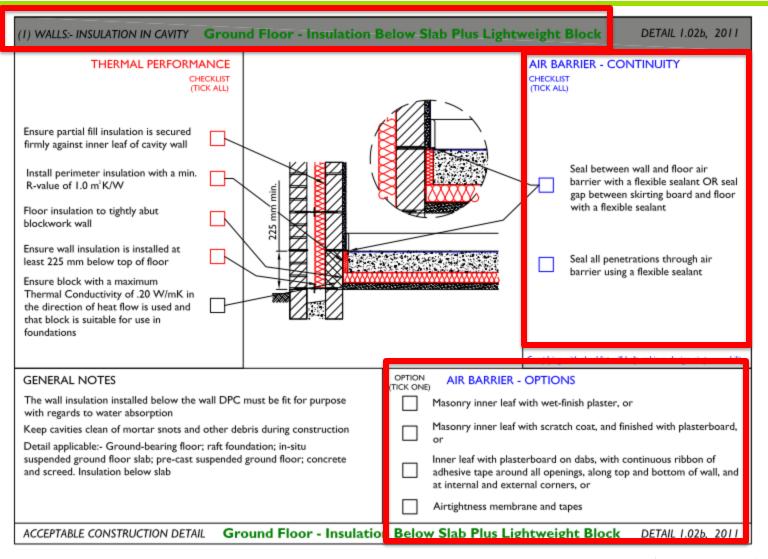






Identification of Airtightness Layer: Wall to Floor Junction





- Construction Type:

 insulated cavity, insulation
 below floor
- Air barrier location (shown in blue)



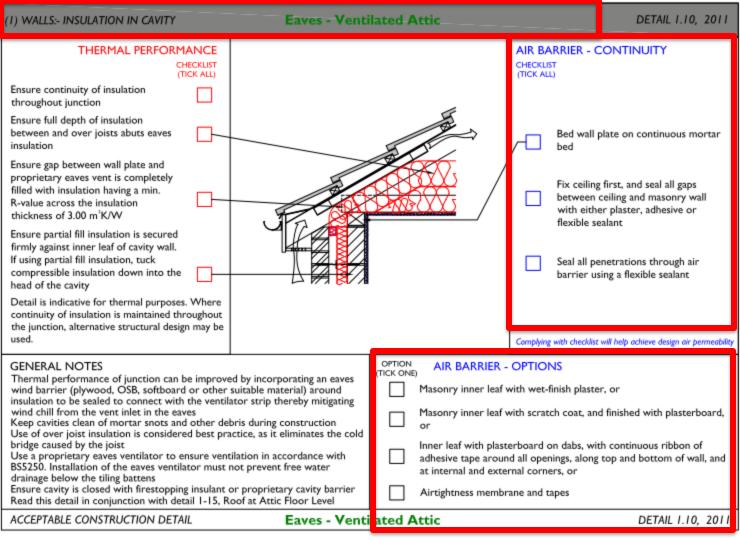
- Air barrier continuity checklist
- Air barrier options





Identification of Airtightness Layer: Eaves





- Construction Type: insulated cavity, eaves, ventilated attic
- Air barrier location (shown in blue)
- Air barrier continuity checklist
- Air barrier options









2. Air Tightness Strategy and Materials









Non – Airtight Materials







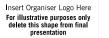


























Ducktape Does not have longevity





Image source: Purchased by MosArt (istock-172289824)





Reliably Airtight Materials





Plastered brick or blockwork

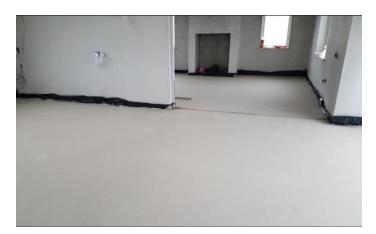


Specialist tapes and membranes





Certified airtightness boards



Concrete poured on site



Specialist liquid applied membranes



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Multiple Material Airtight Layers



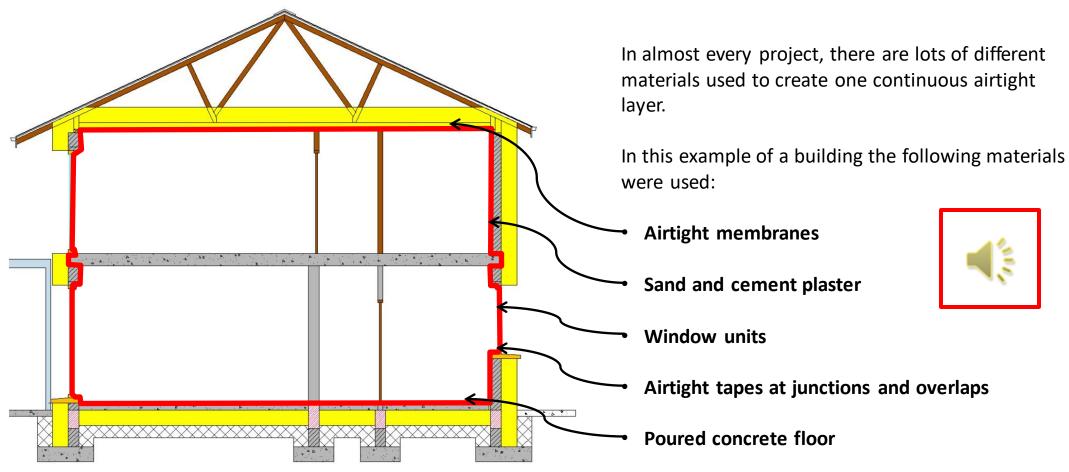


Image Source: MosArt









Not all OSB Boards are Airtight



"We started finding increasing evidence of OSB3 failure in the timber frame extension of this house"











On-site 'balloon' tests









Airtightness Strategies - Masonry Projects



- Quick and easy to apply
- Can achieve excellent levels of airtightness
- Offers a solution to problematic air tightness junctions
- M1 emissions certification of building materials













Airtightness Strategies - Masonry Projects







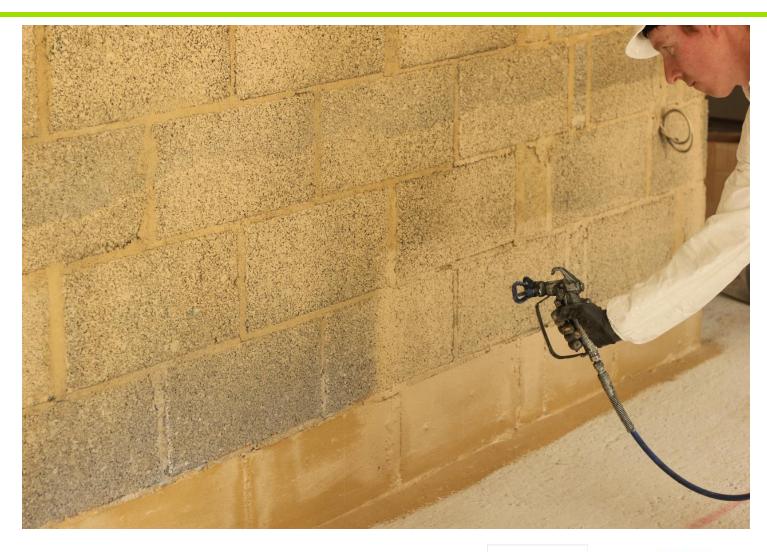






Airtightness Strategies - Masonry Projects

















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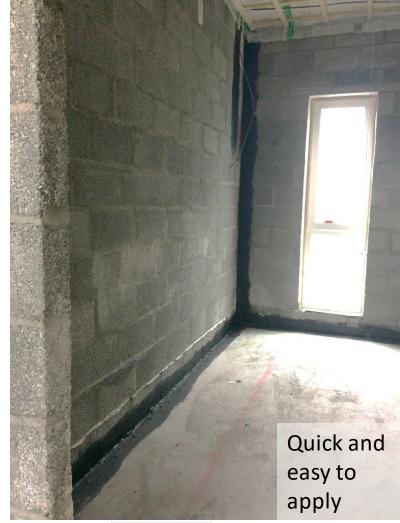


Sealing Connections in Masonry Projects





Image Source: MosArt







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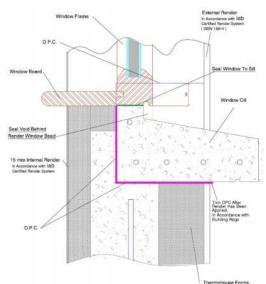


Airtightness in Insulated Concrete Form (ICF) Construction





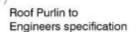
Thermo Wall with Window



Fixing Screw
CTP 6 x 280 (See Table-A-THR-016)
Min. Embedment = 50mm

To achieve an airtight seal between the panels
After fixing a panel into position, a "low expansion"
- "adhesive" foam should be applied into the groove
(as indicated), before fitting next panel. Allow no more
than 2 - 3 mins for foam to settle before joining panels

To Complete the seal, ensure that the bead is continued down to the edge of the groove at both ends of each panel as indicated.





Thermo Roof



Image Source: Thermohouse





TUS
Technological University of the Shannon:
Midlands Midwest
Olscoil Teicneolaíochta na Sionainne:
Lár Tíre Iarthar Láir



Specialty Airtightness and Vapour Control Membranes

Image Source: Partel















Fixing Airtight Membranes to Timber Frame









Image Sources: WWETB and SIGA



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Airtight Tape Technical Details















Avoid Reducing Warranties by Mixing Products







Two different brands of airtightness products were used on this project – this will reduce the warranty provided and should thus be avoided This may also create problems if the membranes do not perform in the same way as each other









Avoid Reducing Warranties by Mixing Products







It is best to stick with airtightness products from the same brand to guarantee warranty









Use of caulks in airtight connections









- Use of caulks is very common in construction
- When using caulks to create airtight connections or seal leakage points, careful consideration must be given to the type of caulk used
- Where caulks are used, the airtight layer is only as durable as the caulk holding it together!







Sealing Membranes to Floors and Ceilings











- Vapour control layer and airtight layer is achieved using a membrane
- All joints and connections are taped
- Connection to floor and ceiling for this project used specialist airtightness sealant
- Complete airtight system in place



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Caulk Failure!





Image Source: Purchased by Mos Art (Adobe Stock-299286352)





Appropriate caulks for airtight connections



- Standard building caulks are not designed to be durable enough to last the life time of the building
- They will likely dry out, shrink or crack after the first couple of years
- Quality caulks will be tested to an established standard, <u>such as DIN 4108-11 'Thermal insulation and energy economy in buildings Part 11: Minimum requirements to the durability of bond strength with adhesive tapes and adhesive masses for the establishment of airtight layers'
 </u>







DIN 4108-11 is not the only standard for airtight caulks, but it is one of the most common



Energy Efficiency for Construction:

Building Fabric 1

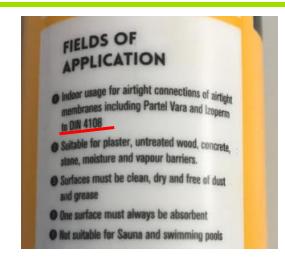






Appropriate caulks for airtight connections





Partel's 'airtight caulk'

Fields of Application

Indoor usage for airtight connections of airtight membranes including Partel Vara Plus and Izoperm Plus to DIN 4108.

Suitable for plaster, untreated wood, concrete, stone, moisture and vapour barriers. Surfaces must be clean, dry and free of dust and grease. One surface must always be absorbent. Not suitable for Sauna and swimming pools.



Images Source: MosArt

Ecological Building Systems 'airtight caulk'

Advantages

- Very high adhesion and quick drying. No pressure lath is required on load-bearing substrates
- Very elastic, permanently flexible
- Penetrates deep into the substrate
- Can also be stored in the event of frost
- Construction in adherence with standards: for airtight bonding in accordance with DIN 4108-7, SIA 180 and RT 2012
- Excellent values in the hazardous substance test, has been tested according to the ISO 16000 evaluation scheme

You will find this sort of information on the suppliers website, on the tube of caulk or by asking your supplier



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Inappropriate caulks for airtight connections





SPECIFICATION	
Brand	Anonymous
CE Standard (Tested to EN)	EN 11600, F12-5E.
Colour	White
Label Info 4: Supplementary Label Info	May produce an allergic reaction. Safety data sheet available on request.
Label Info 5: Hazardous Chemical Content	Contains 4,5-dichloro-2-octyl-2H-isothiazol-3-one
Manufacturer Guarantee	1 Year Guarantee
Max Heat Resistant Temperature	150 °C
Pack Size	1
Parent Colour	White
Pieces in Pack/Case	1
Product Type	Sanitary Silicone
Resistant Type	Waterproof & Water-Repellent
Sealant/Adhesive Container Type	Cartridge
Suitable Application	For Use on Baths, Showers, Basins & Sanitaryware
Volume	310 ml
Water Resistant	Water-Resistant Once Fully Cured



EN 11600 – 'Building construction. Jointing products. Classification and requirements for sealants'









Use of Caulk Rolls for Easy Application



While airtight caulks can be an excellent solution, they have two main disadvantages:

- An even application can be difficult
- They need time to dry

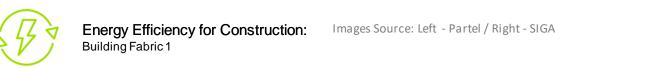
These disadvantages have been addressed with the creation of caulk rolls. It is easy to apply an even thickness and there is no drying time.



Adhesive performance is the same as liquid caulk.













Why use caulk in airtight connections?

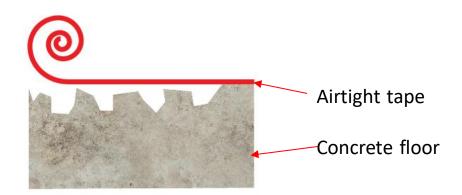


- When using an airtight tape, it is important that there is a large surface contact between the tape and the material it is being applied to.
- This is not a problem when sticking to smooth surfaces, such as steel, timber or plastic but can be difficult when taping to a rough surface, such as concrete.

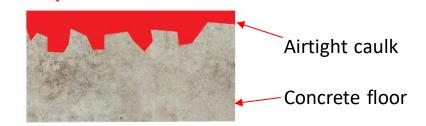
• Caulks can penetrate the pores in the concrete, creating an excellent bond on a

molecular level.





Note the limited contact between concrete and tape



Note the large contact between concrete and caulk



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Sealing Membranes to Floors and Ceilings





Connections to concrete floors can be a particularly difficult connection

In this project, the connection to the concrete floor had failed shortly after installation

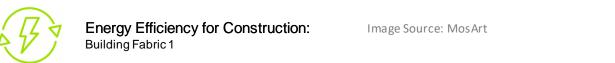
There are a number of reasons for this:

- Use of inappropriate products for rough surface
- Dirty surface
- Might require the use of a primer





Do it right the first time to avoid wasting time and money, and compromising on quality!









Sealing the Wall to Floor Junction













Connecting Different Surface Types





- In this case, a complex junction of wood window, OSB ceiling and masonry wall needs careful planning and material selection
- Use the right tape for the right job





- Tape to masonry has perforations to facilitate
- good key to plaster
- Some imperfections on this junction: can you see them?



Image Source: MosArt







Airtightness Strategies - Masonry Projects



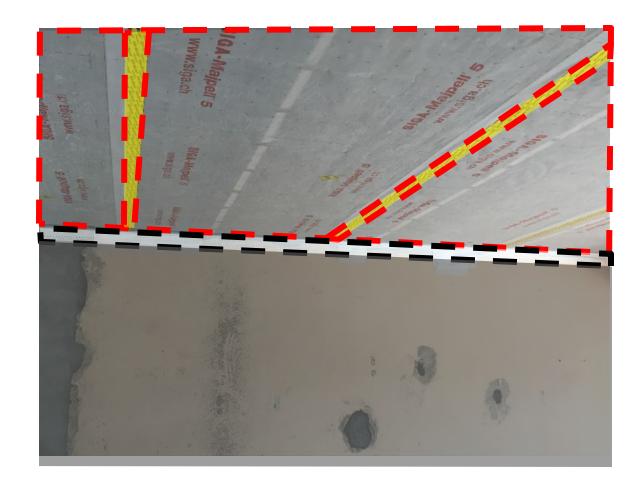


Image Source: MosArt

Step 1 – Install airtight membranes on the ceiling using staples or double sided tape.

Step 2 – Seal the overlap between membranes (100mm of an overlap is required between membranes, and an airtight tape must be used).



Step 3 – Use a plasterable tape to connect the membrane to the masonry wall.

Step 4 – Plaster the wall, covering the plasterable tape (or use liquid applied membrane).



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Repair Tears As You Go







Membranes will get nicked and torn – often by the plasterers trowel – make sure to repair with patches of airtight tape

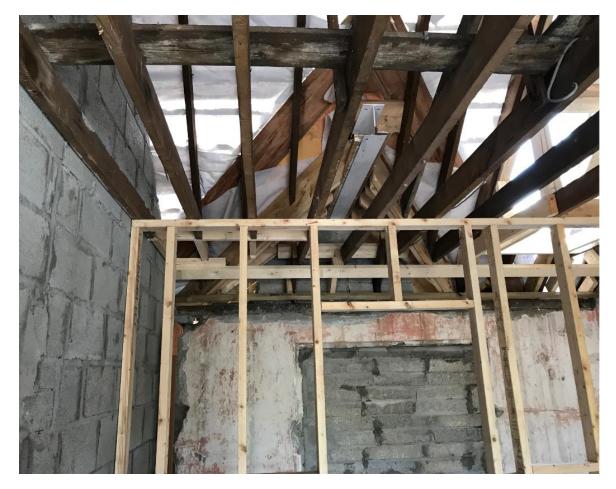






Maintaining Continuity of the Airtight Layer





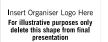
- Can you see a problem with this image in relation to airtightness?
- In this retrofit project, all of the internal walls on the first floor were erected before the airtight membrane was installed



 This makes it impossible to connect the membranes on the ceilings of each room

Sequencing is key when it comes to airtightness!









Maintaining Continuity of the Airtight Layer





How could this be avoided?

- 1) The walls could be plastered and airtight membranes installed before erecting internal walls
- 2) The areas that will be separated by internal walls could be covered with a strip of airtight material before the walls are erected.





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Maintaining Continuity of the Airtight Layer















Continuity of Airtightness Below the Attic is Essential



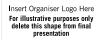


Note how internal masonry walls stop short of the airtightness layer enabling easy connection of all spaces





Image Source: MosArt







Airtightness Strip – Can You Spot any Damage



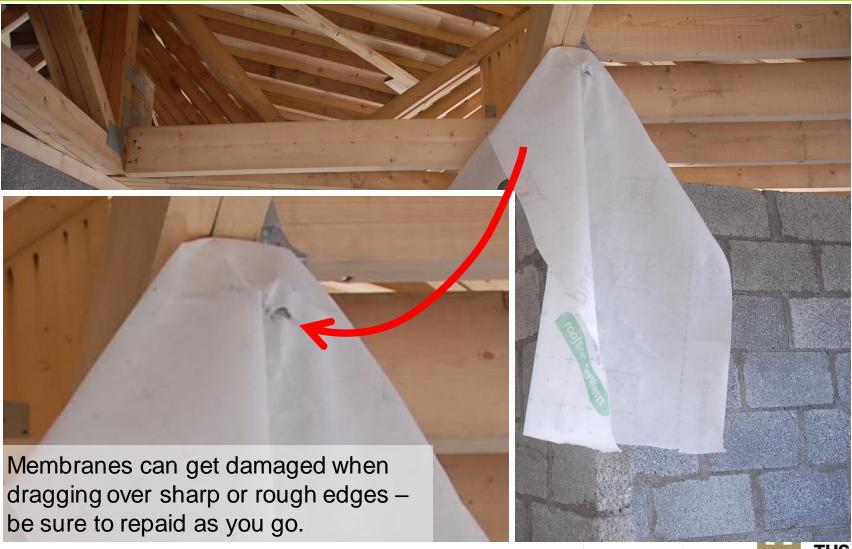


Image Source: MosArt





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One Small Room – 8 Different Airtightness Connections

Image Source: MosArt



5. Service penetration sealed

6. Roof straps sealed with plasterable tape. Watch-out for thermal bridging issues

7. Electrical chase sealed

8. All external masonry walls to be plastered



1. Membrane applied to ceiling joints, taped and service cavity installed

2. Ceiling membrane overlaps with walls, to be sealed with plasterable tape (not yet in place)



- 3. Window taped to reveal
- 4. Liquid applied membrane to multiple junctions

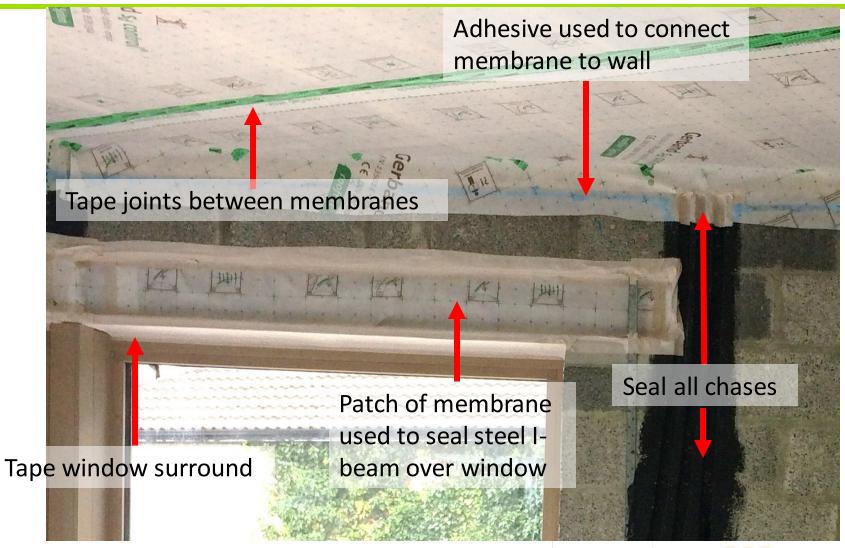






Seal all Elements













Seal All Connections



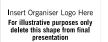




- 1. Window to steel beam
- 2. Steel beam to block wall

Image Source: MosArt

- 3. Block wall to ceiling membrane
- 4. Wall to wall junction

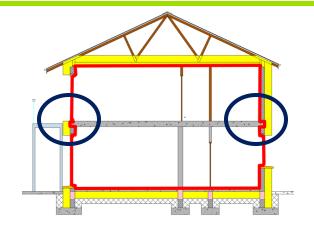






Maintaining Continuity of the Airtight Layer – Concrete Floor











How do we maintain continuity between ground floor and first floor?

Airtight Multi-story Masonry:

- This example is a new built masonry cavity wall construction
- On completion of ground floor walls, airtight membrane draped over top of wall onto floor above
- Later taped to upper-story wall and integrated into plaster layer
- This detail requires forethought, as it must be included before the floor slab is installed





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Dealing with Changes in Floor level

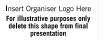




Image Source: MosArt











Continuity of the Airtight Layer – Timber Floor









- The majority of intermediate floors in Ireland are made of timber joists which are built into the internal leaf.
- Maintaining the airtight layer in such a case requires taping each joist individually, on both ends. This is possible in new builds but can also be achieved in retrofits, as shown above.

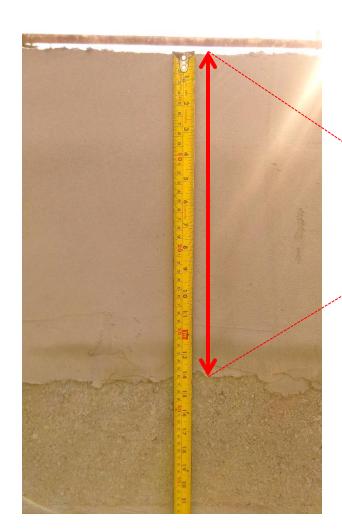






Step 1: Plaster Strip of Blockwork to Correct Dimensions











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Step 2: Mechanically Fix Hangers – Seal with Caulk

Image Source: WWETB-MosArt















Step 3: Space Hangers to Structural Requirements















Step 4: Insert Joists





Image Source: Mos Art





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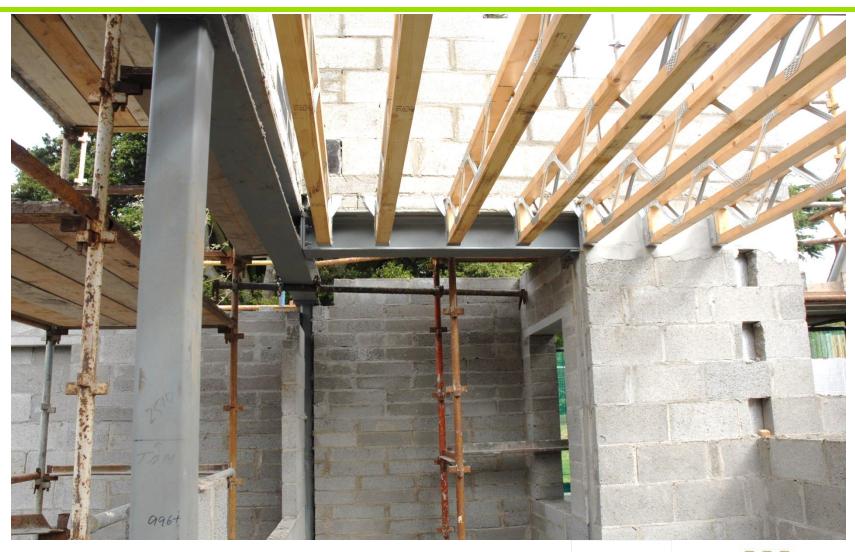




Step 5: Build Next Floor Up (where needed)

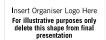
Image Source: MosArt















Strip of Airtight Membrane Used at First Floor











Everything OK Here?







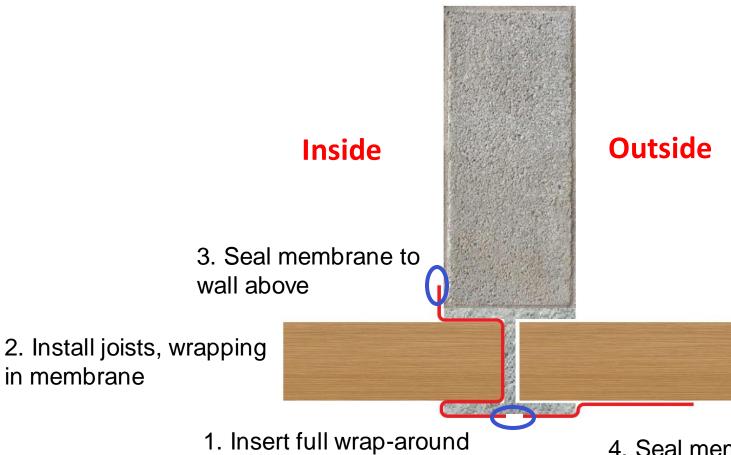












Inside

4. Seal membrane in other space



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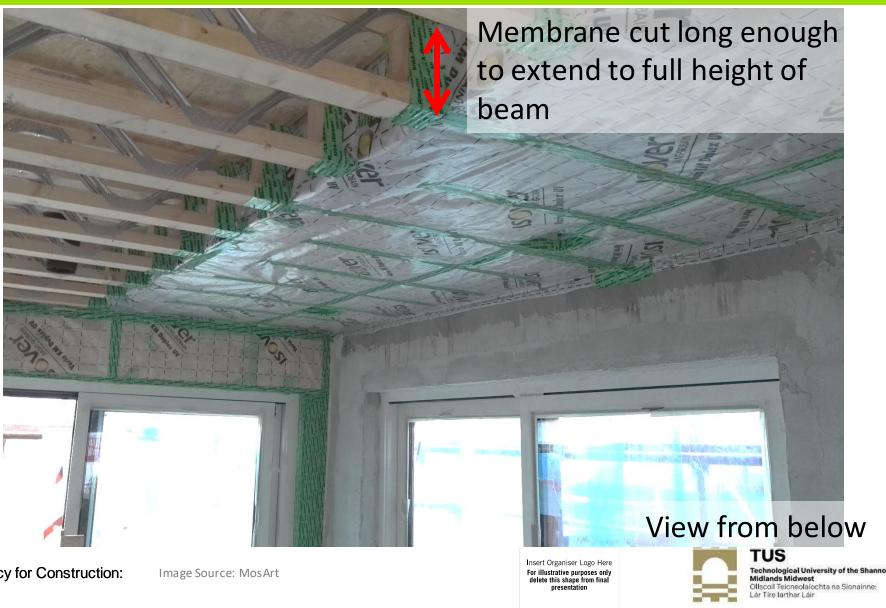


membrane into I-beam

in membrane

Sealing Joists Inserted into Steel Beam









Energy Efficiency for Construction: Building Fabric 1





The Impact of First Fix on Air Permeability









Once continuity of airtightness has been maintained, first fix becomes the biggest risk to airtightness.

Quality assurance is key to success!











Use of a Service Cavity to Reduce Service Penetrations











- The site on the left is a scheme of 65 NZEB homes, which have utilised a service cavity to achieve an excellent level of airtightness.
- Use of a 'service cavity' on the interior of the airtight membrane protects the membrane from the homeowner, and reduces service penetrations.
- A service cavity is a great idea when aiming for a good air permeability number.
- Service cavities can be insulated to improve the u-value of the wall.
- Socket boxes can also be installed without damaging the airtight layer.

Can you spot any issue with using vertical battens in the service cavity instead of horizontal ones?

Think thermal bridging!











Use of a Service Cavity – Not Just for Timber Frame

Image Source: MosArt













Insulated the Air-Sealed Hatch for Future Services



- Consider providing means by which future services can be brought into the dwelling without compromising the airtightness layer
- Using a rubber / neoprene patch enables easy and reliable sealing of penetrations
- Probably best located in utility room through which future services might be routed
- Thinking ahead!













Risks Associated with Poor Workmanship



- Might not meet the required air-permeability target
- Might not be able to certify the project
- Increased discomfort for occupants (drafts)
- Risk of moisture build up in external envelope
- Reduced effectiveness of the ventilation system
- Increased noise pollution from exterior













Air Permeability Test









Fan to Identify Early Leaks – A Good Investment



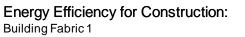


- The airtightness test 'rehearsal fan' is typically inserted into a window or door
- They cost approximately €800 + VAT the cost of three airtightness tests



They pay for themselves very quickly











Official Blower Door Test





- Must be completed by an Accredited Tester
- Measured at 50 Pascal
- Might need multiple tests if first result is poor



- Every NZEB dwelling must be tested
- (no default air permeability numbers any more)



Image Source: WWETB-MosArt

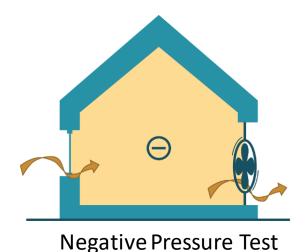






Envelope Checks: Blower Door Test







Source: BIMzeED

Blower Door Targets

EN9972 recommends testing in both directions:

- Recommended to carry out 10 positive and negative airtightness tests
 - you can evaluate the **sealing provided by the window and door gaskets** when they are inward opening a better airtightness result is expected for a positive pressure test where the sash gasket is 'pressed-against' the frame
- Official result is the average of all tests positive and negative







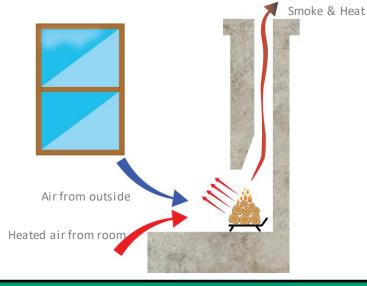


Air permeability & Adverse Impacts of Open Chimneys



Chimneys for an open fire are a **route for heat loss**.

It is a large hole in the building





>200mm	Ø	=	Chimney
<200mm	Ø	=	Flue

EAP MANUAL - Table 2.1 Ventilation Rates		
Item	Ventilation rate m ³ /hour	
Chimney	40	
Open flue	20	
Intermittent extract fan	10	
Passive vent	10	
Flueless gas fire	40	







Carry on Working During the Airtightness Test

Image Source: WWETB





As long as no one is entering or leaving the building, most construction work can continue whilst the airtightness test is being carried out











Envelope Checks: Airtightness



Checklist

- On your first project(s), it is recommended to do several
 intermediate tests to determine how the building is performing
- If you leave the test to the very end, you will probably not have access to the sources of any leaks
- Build testing into the construction project allow for this in the tender documents

Typically, on a house project the contractor should allow for 3 pressure tests:

- 1. Building sealed, including electrical first fix in place.
- Mechanical ventilation system & all services penetrating external fabric of building have been fully installed.
- 3. Practical completion















Source - Mos Art:













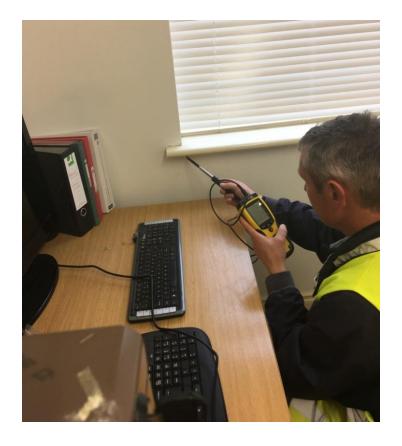
Envelope Checks - Airtightness



Leak Detection - Anemometer

- Cannot find unexpected leaks?
- Severity of leaks to be gauged
- Will prove a leak if others doubt its presence







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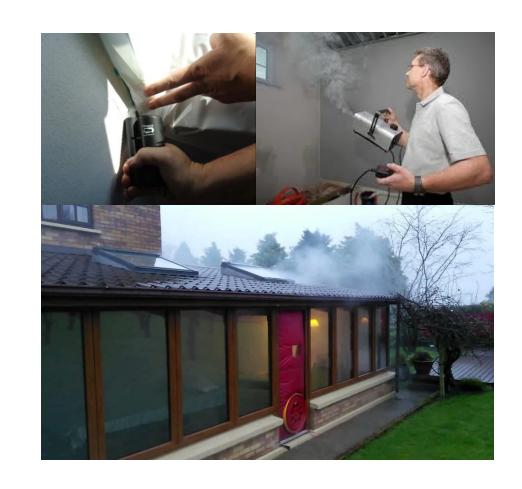
Envelope Checks - Airtightness



Leak Detection - Smoke

- There are 3 main types of smoke used:
 - mini-smoke smoke puffers and pencils that are useful for determining draughts at specific locations
 - small smoke gun handheld smoke guns are useful for especially around windows and to determine air movement paths in discrete areas of the building
 - mega smoke such as disco generators. These are handy for particularly larger, perhaps single skinned buildings, to determine leakage locations from outside.

Source: B. Milovanović- BIMzeED







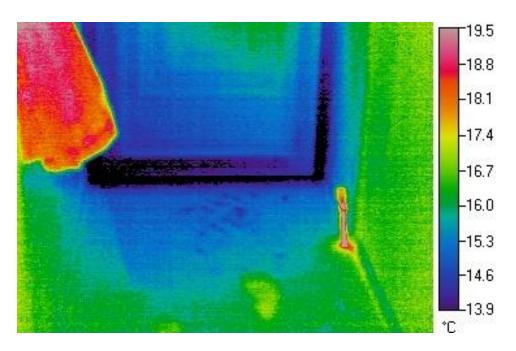




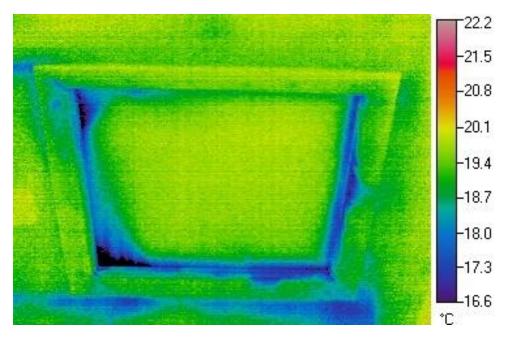
Airtightness – Visualising the Leaks



With an infrared (thermographic) camera, leaks can be visualized before and during the measurement



Cold air leakage through an external door



Cold air leakage through a poorly sealed attic hatch









"Build Tight - Ventilate Right"









It is essential to provide high indoor air quality

Where good levels of airtightness are being delivered (< 3.0 m³/hour.m² @ 50 Pascal), it is important to provide some kind of mechanical ventilation (ideally with heat recovery)

Image Source: MosArt













Air Permeability 5.0 m³/m²/hr

Thermal Bridging 0.15 W/m²K



U-Value 0.08 W/m²K

Insulation thickness 360mm



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Image Source: MosArt

Air Permeability 3.0 m³/m²/hr

Thermal Bridging 0.08 W/m²K

U-Value 0.13 W/m²K

Insulation thickness 220mm





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Image Source: MosArt

Air Permeability 0.6 m³/m²/hr

Thermal Bridging 0.04 W/m²K

U-Value 0.18 W/m²K

Insulation thickness 150mm





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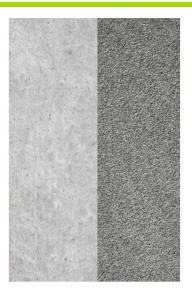




Air Permeability 5.0 m³/m²/hr Thermal Bridging 0.15 W/m²K U-Value 0.08 W/m²K Insulation thickness 360mm



Air Permeability 3.0 m³/m²/hr Thermal Bridging 0.08 W/m²K U-Value 0.13 W/m²K Insulation thickness 220mm



Air Permeability 0.6 m³/m²/hr Thermal Bridging 0.04 W/m²K U-Value 0.18 W/m²K Insulation thickness 150mm



Each DEAP input has an impact on the overall energy performance. If one input has a poor performance, other inputs must perform very well to ensure overall targets (EPC, CPC, RER) are achieved.







Assessment















Module 4

Building Fabric 1: Air Permeability

Energy Efficiency for Construction







Date of Event

Author/ Institute

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Building Fabric 1 | Summary



To equip the learner with the relevant knowledge and skills required to understand the importance of airtightness and wind-tightness and how to implement measures to alleviate heat loss.













Air Tightness Strategy









Importance of Airtightness Strategy - Traditional





As previously mentioned:
Be Innovative and record all penetrations by different trades

Choose an Airtightness champion who will sign off air tightness for the project.

Teamwork and understanding how the air tightness strategy works is important

This can be completed using a board in the main office







Importance of Airtightness Strategy - Digital





Or

- Use a Mobile App to allow each team member to record airtightness installations.
- Apps can also be used to take photographs to record before and after installation.
- Take photos of penetrations which need to be corrected
- Support the transfer of information into a central location
- Up to date information

Lets look at the Mobile Field App Trello -









Trello Field App Download – Phone & Laptop

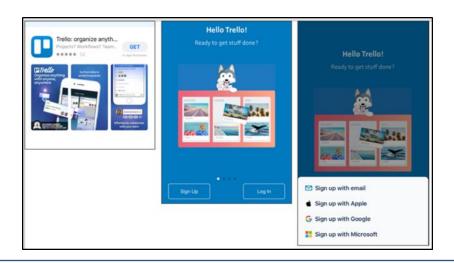


You can download a free Trello App on the phone.

Step 1: Download the Trello application from the app store

Step 2: Create a Trello account by clicking 'Sign Up'.

Step 3: Create an account using 'Sign up with email



Download a free **Trello App on your laptop** or tablet using the link:

https://trello.com/en/platforms

Install

Step 1: Download the App,









Mobile Field App – Trello



Tutorial lessons related to Trello have been developed using the free tool

Set Up

Step 1: Download Trello

Step 2: Create a Trello board to help track progress in your specific field (in your trade for a project).

Step 3: Apply the use of the app to a scenario and include lists, cards, checklists and explore the menu options. You should also include images and due dates to several of your cards.

1 Trello

Learn more

Helpful guides to using Trello https://trello.com/guide
Demo in the use of Trello https://www.youtube.com/watch?v=xky48zyL9iA

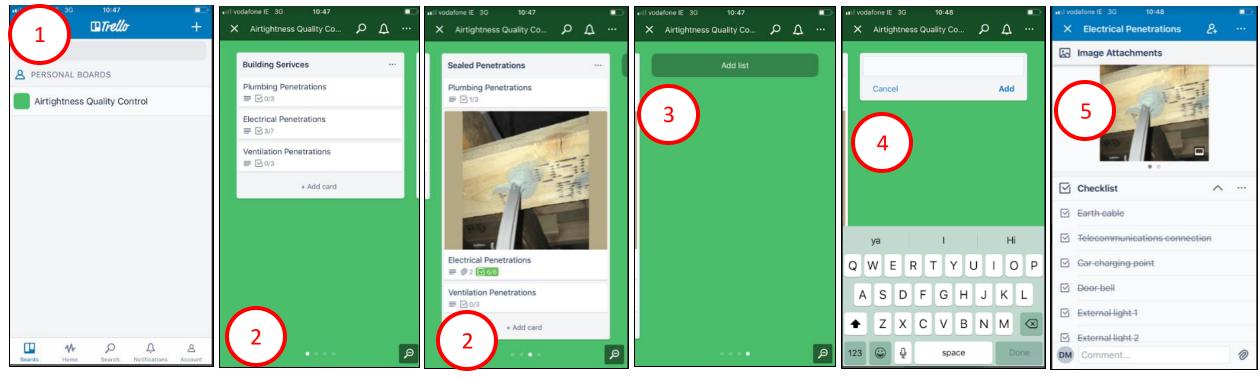












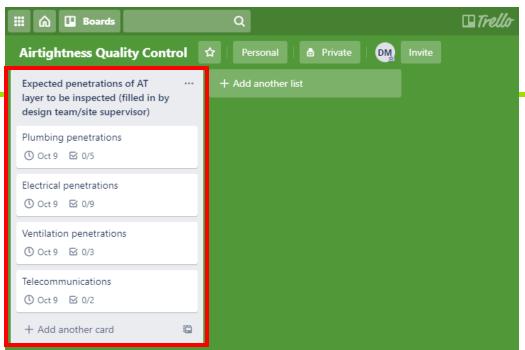
- 1. Upon opening the app, you will be asked what board you want to select
- 2. Once you open a board, you can navigate lists by swiping left and right
- 3. To add a new list, click on 'Add list'.
- 4. Name your list an press 'Add' to place it on the Trello board.
- 5. Images, checklists and due dates can be added to each card by simply clicking on them.

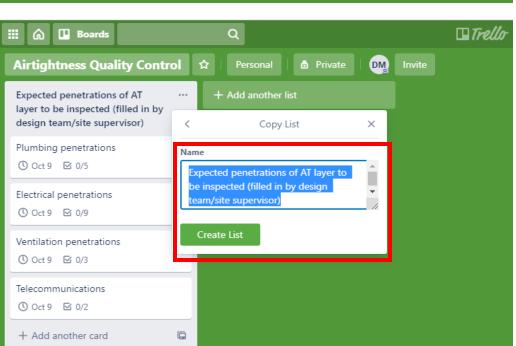


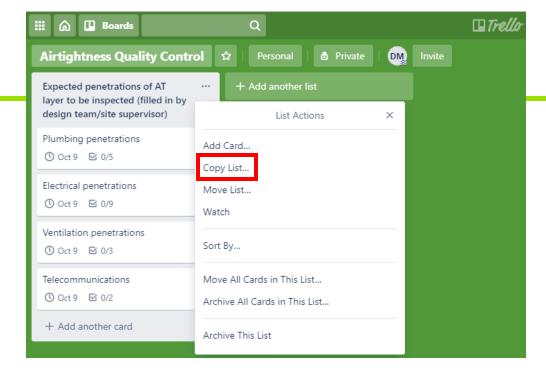






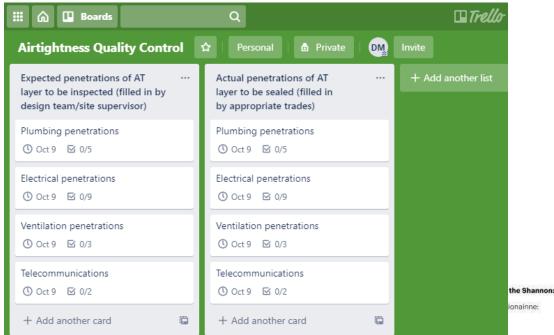


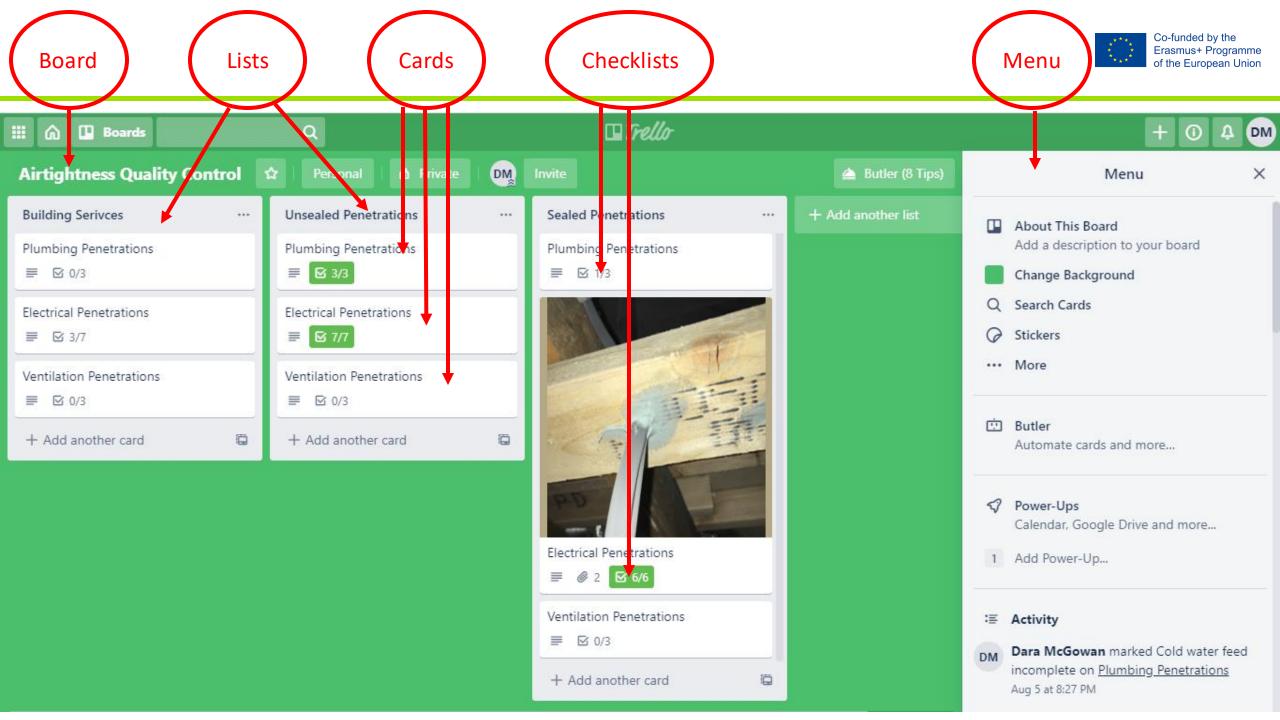




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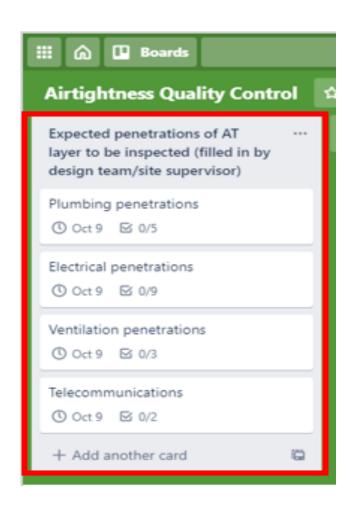
of the European Union





How to use Trello for Airtightness Quality Control





Activity 2:

See example of a template that could be used to improve airtightness quality control on site:

Expected penetrations of AT layer to be inspected (filled in by design team/site supervisor):

This list contains cards for each service that will likely need to penetrate the airtight layer. Within each card there is a checklist of common penetrations required to provide the service.

This list can be altered to include/exclude penetrations as required.

This list is the 'to do' list.

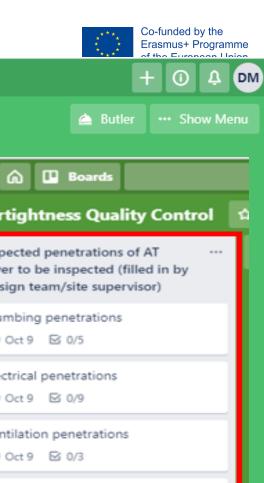


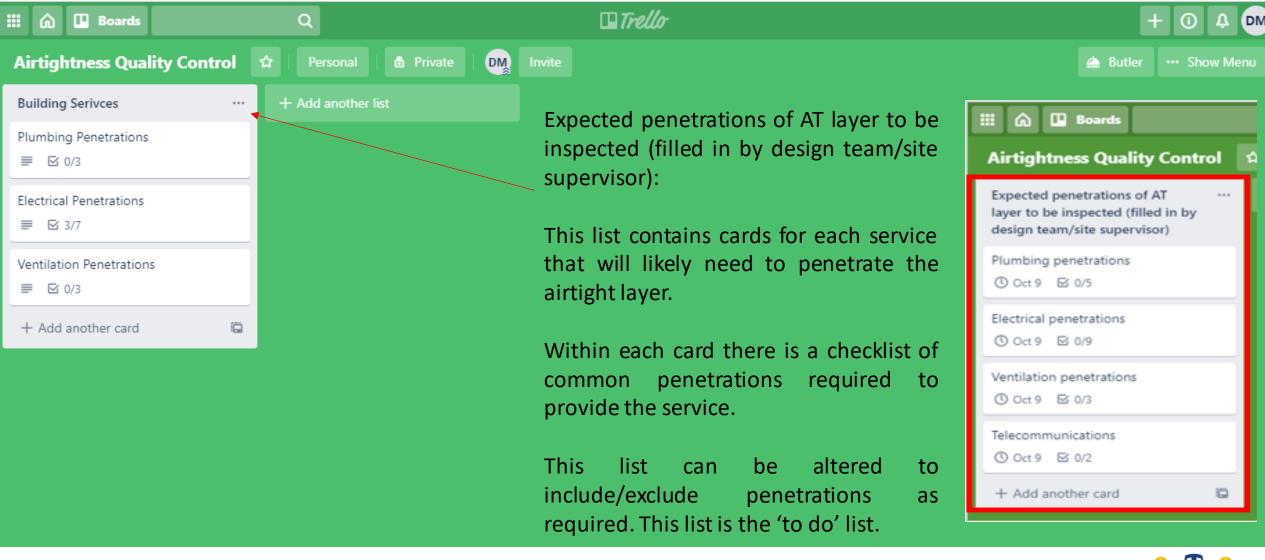






How to use Trello for Airtightness Quality Control







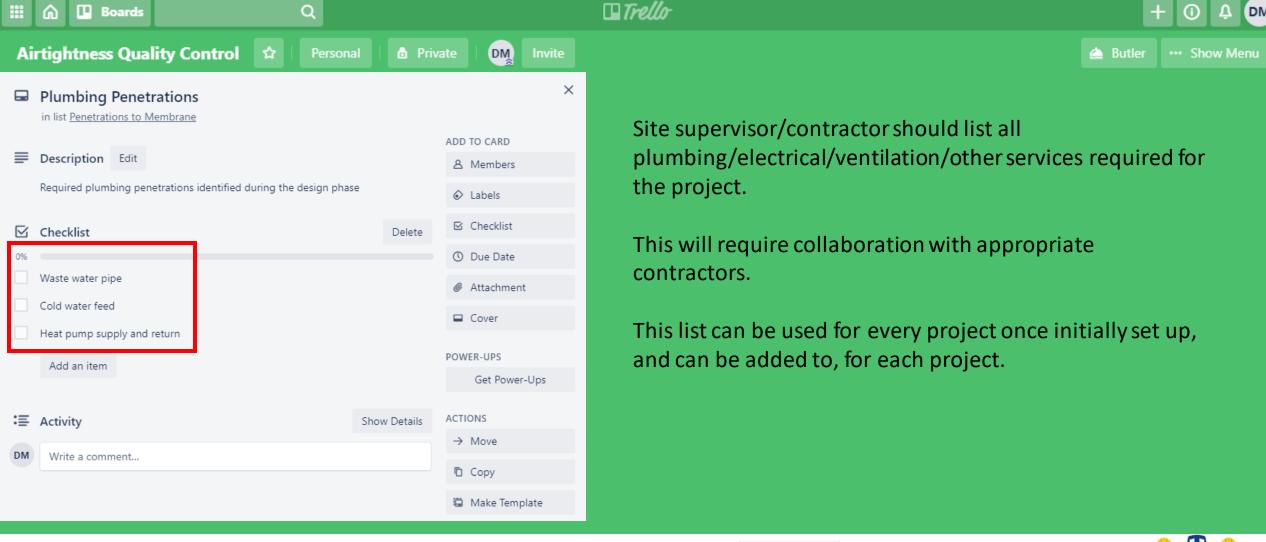






How to use Trello for Airtightness Quality Control







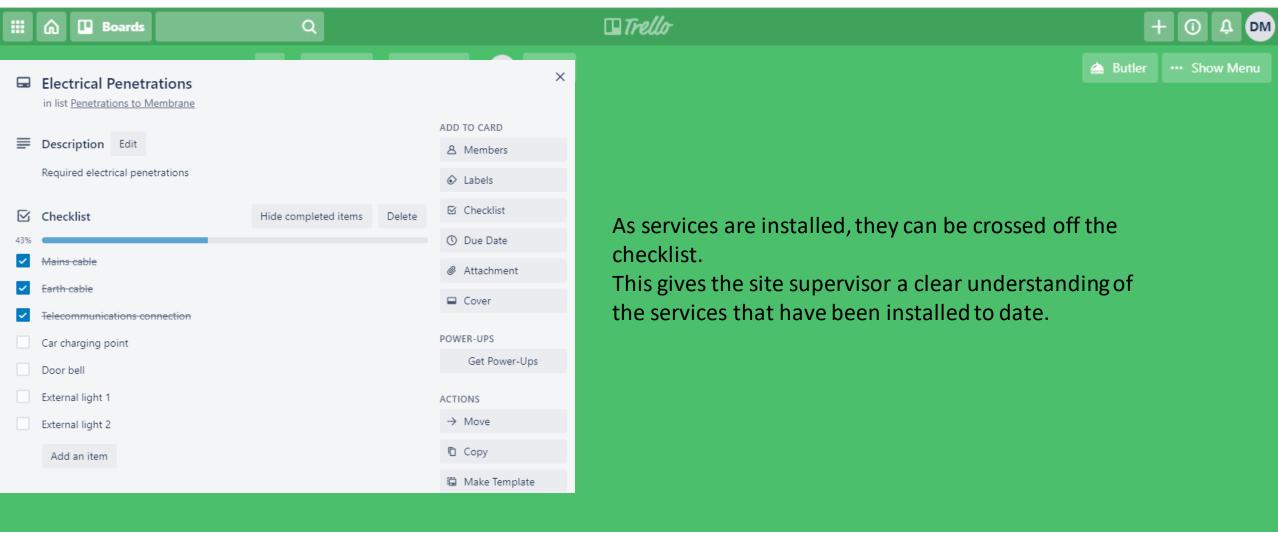






How to use Trello for Airtightness Quality Control

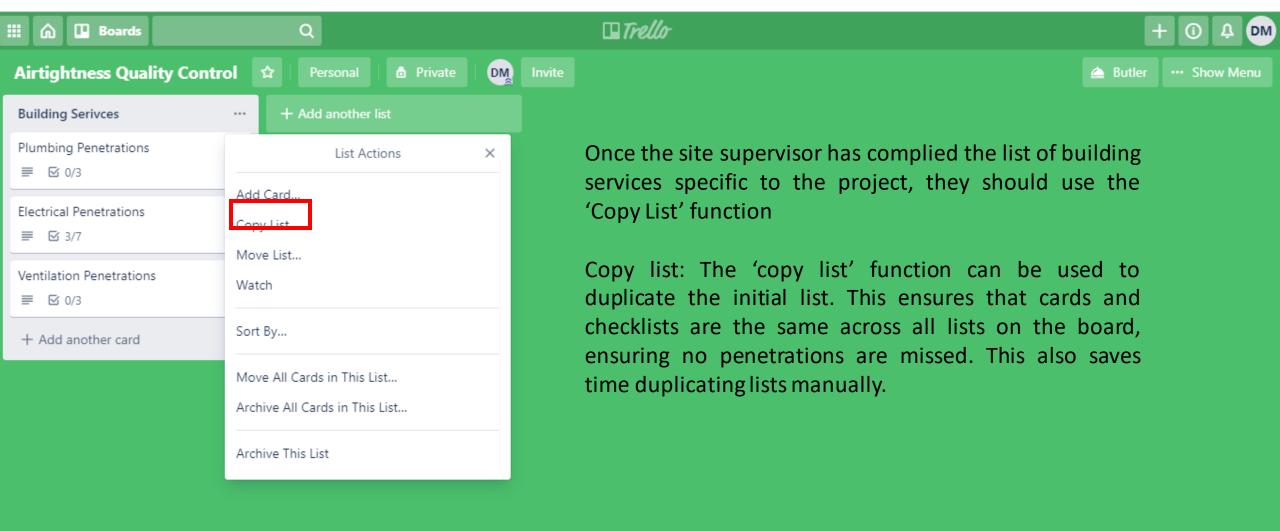










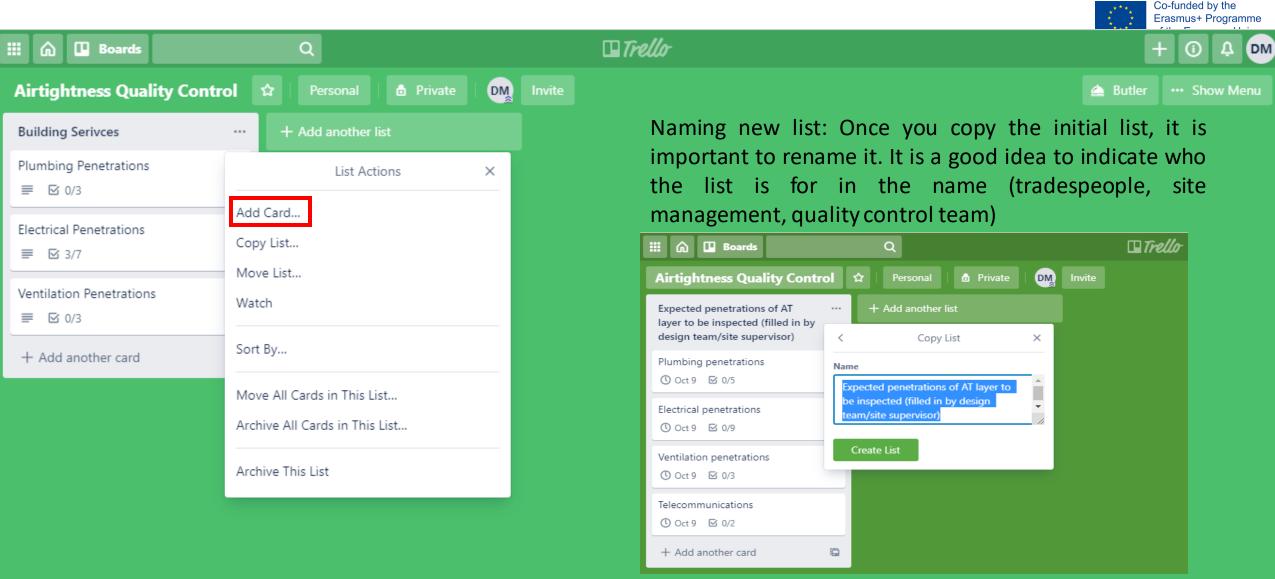










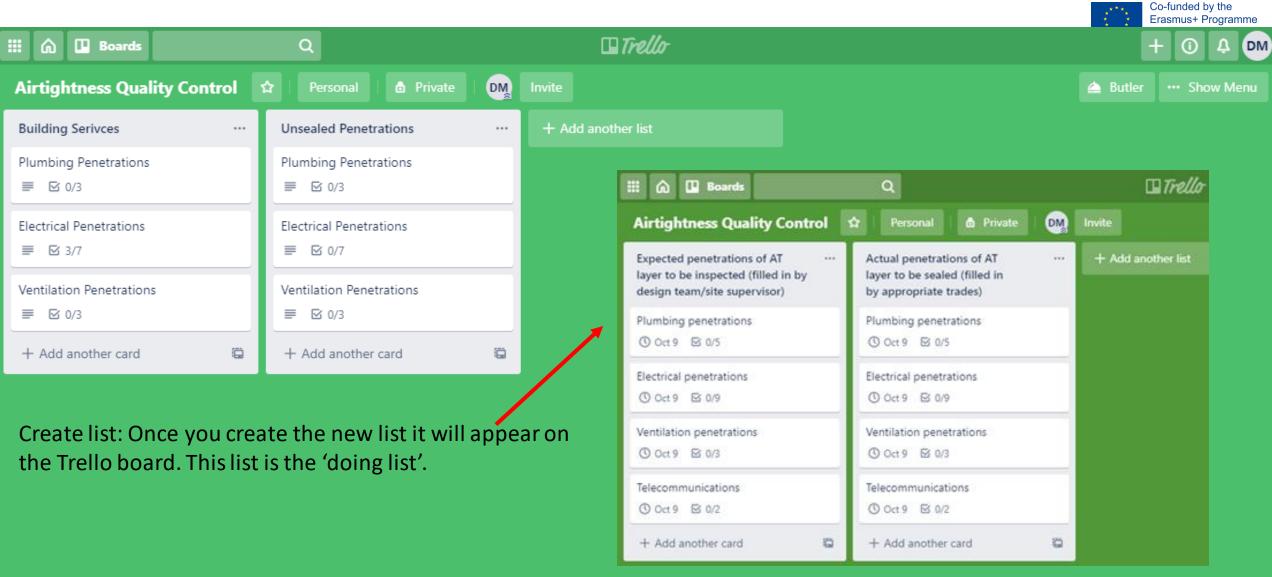










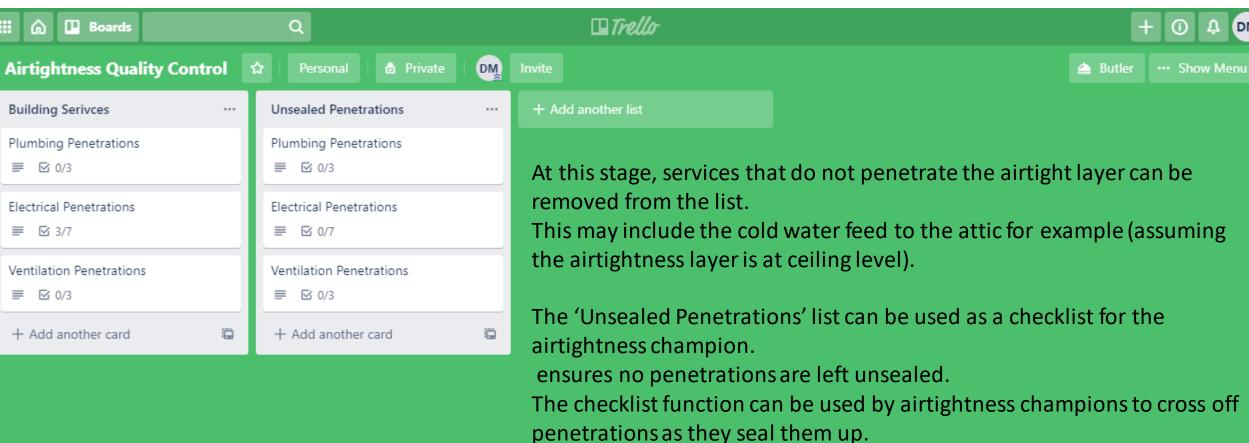








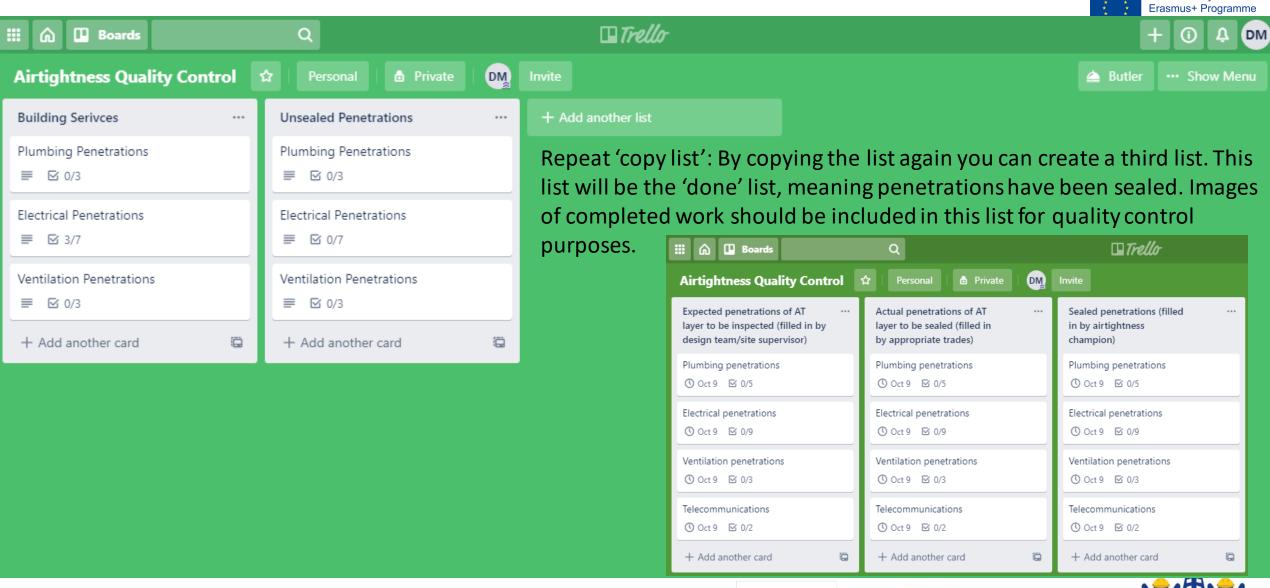












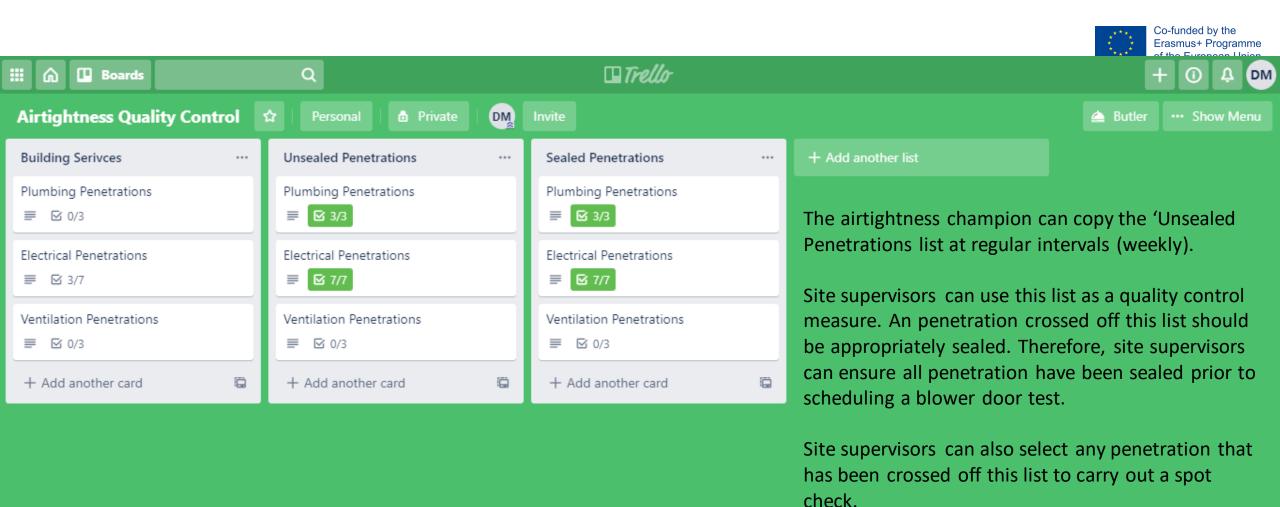








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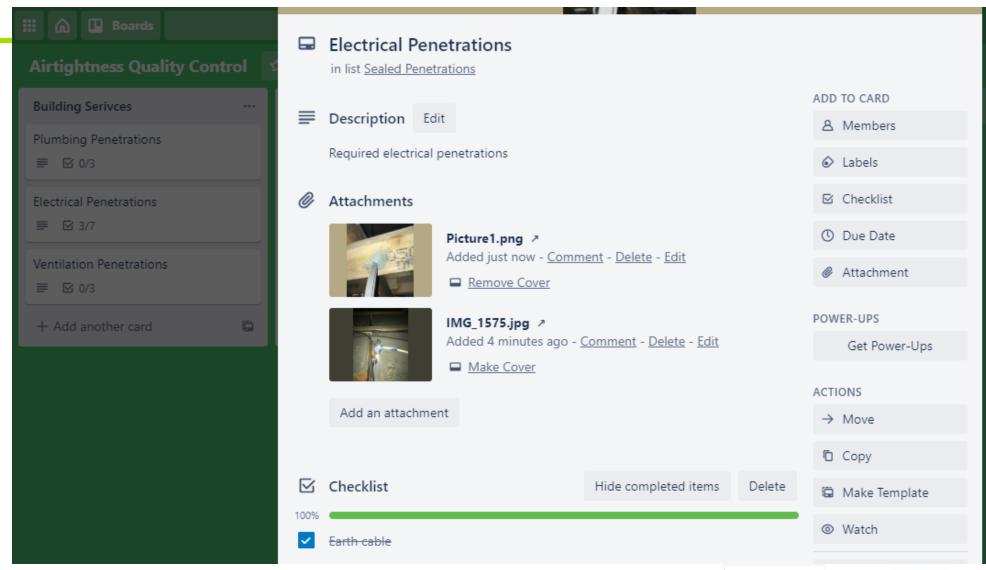








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Images of sealed penetrations can be added as an additional quality control measure.

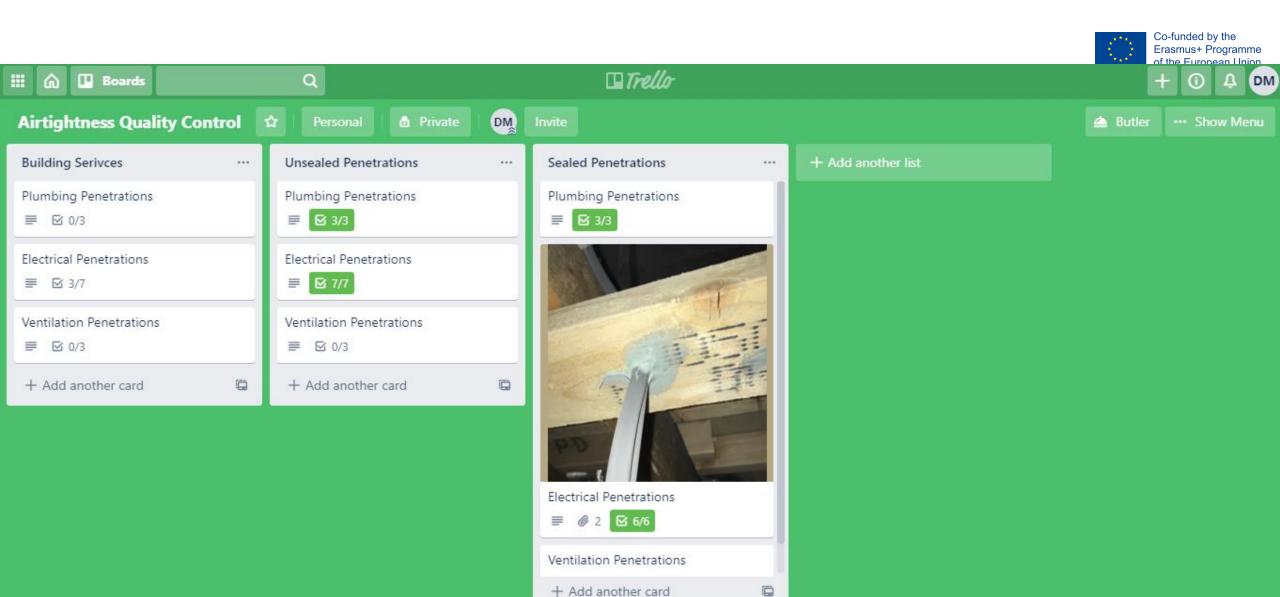
This ensures each penetration is actually sealed, and allows the site supervisor to see that appropriate materials were used.



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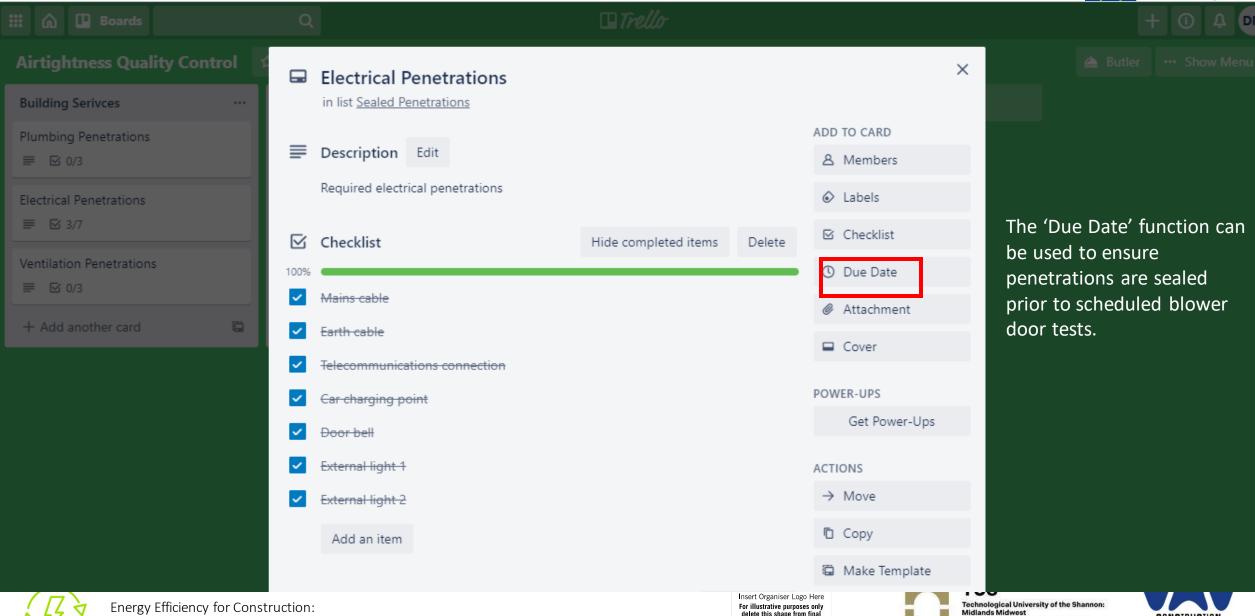










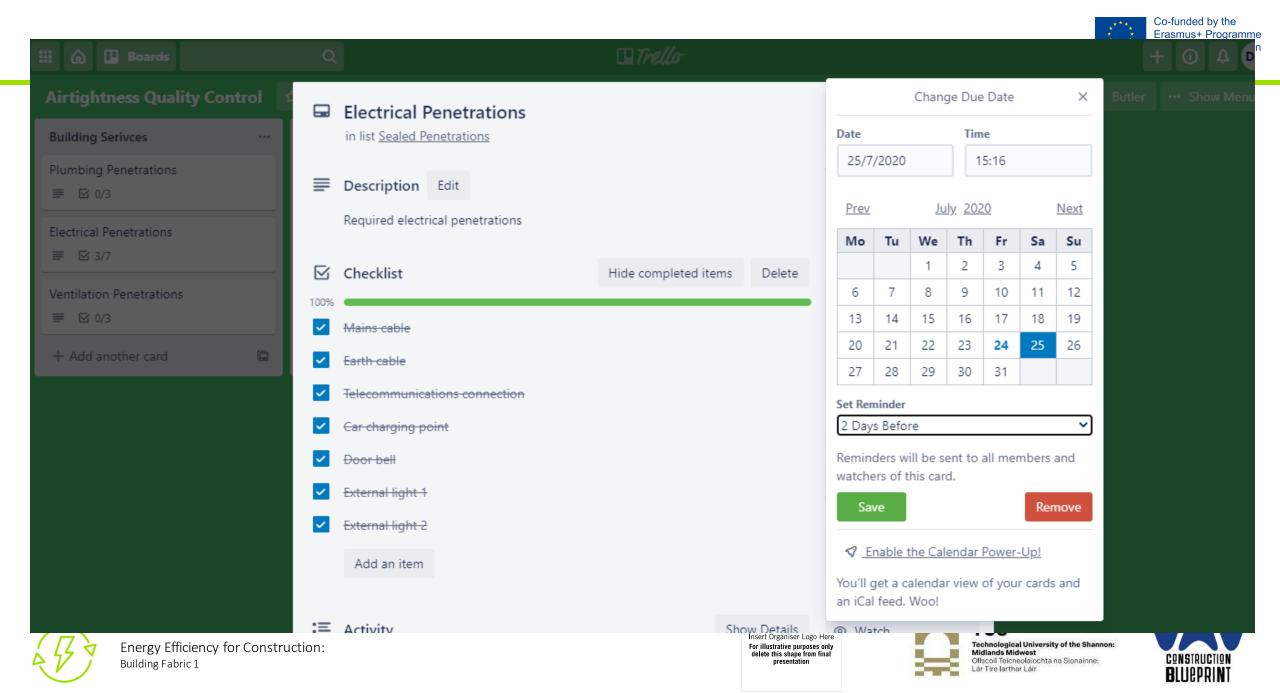


Building Fabric 1

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Lár Tíre Iarthar Láir



Assessment





Use the Mobile App Trello to set out a simple air tightness test.

Carry out the steps in this tutorial

Save the results for next class

Discuss all results in a group

Present the group findings











Thank You

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